

The New Ordnance Line-up

	912	1200	*912 HD*	*150*	*250*	1400	*300*	1500
		3443-11				3443-21		3443-14
Color	D8	L1.0	D8	D8	D8	L1.5	D8	2.5
cSt @ 40°C	17.0	13.19	29.0	29.0	50.5	35.88	51.2	59.15
cSt @ 100°C		3.27		4.71	6.33	6.01	7.59	8.26
Pour Point, °C	-23	-13	-27	-23	-23	-12	-15	-12
Flash Point, °C	182	166	150	160	171	200	163	196
Fire Point, °C		182				218		206
Sulfur, %	1.8	1.75	3.6	1.0	1.6	2.34	3.8	3.59
Active Sulfur, %	0.7	1.52	1.13	?		1.80		2.89
Chlorine, %	2.3	1.40	2.6	0.7	2.3	1.90	2.3	1.99
Phosphorous, %	---	---	---	---	---	---	---	0.11
Lubricity, %	3.5	5.0	8.0	1.0	2.5	8.2	12.0	11.0
Four Ball Weld	400	500	620	400	800	620	800	500
LWI	57.58	86.01	81.6	51.5	100	112.0	100	72.7
Falex P&V	2475	3650	2400	2200	2235	4015	2000	4100
Tapping Torque 1018 Steel ⁽¹⁾	115.6	115.6	112.5	112.9	115.0	116.1	117.1	117.4



NOTE: 1200, 1400 and 1500 will replace existing products.

(1) Tapping Torque represent % cutting efficiency compared to standard.



What is changing?

Due to a change in manufacturing source points, the manufacture of several MWF's must be resourced. The timing of this change coincides with some planned formulation changes with CITGO soluble oils.

CITGO Trukut NC 205 → CITGO Trukut 205

CITGO Emulsiplex B → CITGO Trukut 210

CITGO Trukut NC 215 → CITGO Trukut 220

CITGO Trukut EP-CB → CITGO Trukut 230

(CITGO Trukut EP-C has been discontinued)

