



CITGO Ideal® Oil 68

Material Safety Data Sheet

CITGO Petroleum Corporation
P.O. Box 3758
Tulsa, OK 74102-3758

MSDS No. 669448001
Revision Date 10/26/2001

| Hazard Rankings | | |
|-----------------|------|------|
| | HMIS | NFPA |
| Health Hazard | 0 | 0 |
| Fire Hazard | 1 | 1 |
| Reactivity | 0 | 0 |

* = Chronic Health Hazard

IMPORTANT: Read this MSDS before handling or disposing of this product and pass this information on to employees, customers and users of this product.

| Emergency Overview | | | |
|---|-----------------------|------|----------------------|
| Physical State | Liquid. | | |
| Color | Clear to light amber. | Odor | Practically odorless |
| WARNING! | | | |
| Oil injected into the skin from high-pressure leaks in hydraulic systems can cause severe injury. | | | |
| Most damage occurs during the first few hours. | | | |
| Seek medical attention immediately. | | | |
| Surgical removal of oil may be necessary. | | | |
| Spills may create a slipping hazard. | | | |

| Protective Equipment |
|---|
| Minimum Requirements See Section 8 for Details |
|   |

SECTION 1: IDENTIFICATION

| | | | |
|----------------|---|--|----------------|
| Trade Name | CITGO Ideal® Oil 68 | Technical Contact | (918) 495-5933 |
| Product Number | 668448001 | Medical Emergency | (918) 495-4700 |
| CAS Number | Mixture. | CHEMTREC Emergency (United States Only) | (800) 424-9300 |
| Product Family | Lubricating Oil | | |
| Synonyms | Hydraulic Oil; Lubricating Oil; CITGO SAP Product Code No.: 669448001 | | |

SECTION 2: COMPOSITION

| Component Name(s) | CAS Registry No. | Concentration (%) |
|---|---------------------|-------------------|
| 1) White Mineral Oil | 8042-47-5 | >99 |
| 2) Proprietary Ingredients | Proprietary Mixture | <1 |
| 3) di alpha tocopherol (Vitamin E) (Stabilizer) | 59-02-9 | <0.1 |

SECTION 3: HAZARDS IDENTIFICATION

Also see Emergency Overview and Hazard Ratings on the top of Page 1 of this MSDS.

Major Route(s) of Entry Skin contact.

Signs and Symptoms of Acute Exposure

| | |
|-------------|--|
| Inhalation | No significant adverse health effects are expected to occur upon short-term exposure. |
| Eye Contact | Minimal eye irritation may result from short-term contact with liquid, mist, and/or vapor. |

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Skin Contact Injection under the skin can cause inflammation, swelling and mild central nervous system depression. Injection of pressurized hydrocarbons can cause severe, permanent tissue damage. Initial symptoms may be minor. Injection of petroleum hydrocarbons requires immediate medical attention.

Ingestion If swallowed, large volumes of material can cause generalized depression, headache, drowsiness, nausea, vomiting and diarrhea. Smaller doses can cause a laxative effect. If aspirated into the lungs, liquid can cause lung damage.

Chronic Health Effects Summary No significant signs or symptoms indicative of any adverse health effects are expected to occur.

Conditions Aggravated by Exposure None known.

Target Organs No target organ effects are anticipated.

Carcinogenic Potential This product does not contain any components at concentrations above 0.1% which are considered carcinogenic by OSHA, IARC or NTP.

| OSHA Hazard Classification is indicated by an "X" in the box adjacent to the hazard title. If no "X" is present, the product does not exhibit the hazard as defined in the OSHA Hazard Communication Standard (29 CFR 1910.1200). | | | | | |
|---|---------------------------------------|---|---|---|--|
| OSHA Health Hazard Classification | | OSHA Physical Hazard Classification | | | |
| Irritant <input type="checkbox"/> | Toxic <input type="checkbox"/> | Combustible <input type="checkbox"/> | Explosive <input type="checkbox"/> | Pyrophoric <input type="checkbox"/> | |
| Sensitizer <input type="checkbox"/> | Highly Toxic <input type="checkbox"/> | Flammable <input type="checkbox"/> | Oxidizer <input type="checkbox"/> | Water-reactive <input type="checkbox"/> | |
| Corrosive <input type="checkbox"/> | Carcinogenic <input type="checkbox"/> | Compressed Gas <input type="checkbox"/> | Organic Peroxide <input type="checkbox"/> | Unstable <input type="checkbox"/> | |

SECTION 4: FIRST AID MEASURES

Take proper precautions to ensure your own health and safety before attempting rescue or providing first aid. For more specific information, refer to Exposure Controls and Personal Protection in Section 8 of this MSDS.

Inhalation Vaporization is not expected at ambient temperatures. This material is not expected to cause inhalation-related disorders under anticipated conditions of use. In case of overexposure, move the person to fresh air.

Eye Contact Check for and remove contact lenses. Flush eyes with cool, clean, low-pressure water while occasionally lifting and lowering eyelids. Seek medical attention if excessive tearing, redness, or pain persists.

Skin Contact Remove contaminated shoes and clothing. Wipe off excess material. Wash exposed skin with mild soap and water. Seek medical attention if tissue appears damaged or if pain or irritation persists. Thoroughly clean contaminated clothing before reuse. Discard contaminated leather goods. If material is injected under the skin, seek medical attention immediately.

Ingestion Do not induce vomiting unless directed to by a physician. Do not give anything to drink unless directed to by a physician. Never give anything by mouth to a person who is not fully conscious. If significant amounts are swallowed or irritation or discomfort occurs, seek medical attention immediately.

Notes to Physician In the event of injection in underlying tissue, immediate treatment should include extensive incision, debridement and saline irrigation. Inadequate treatment can result in ischemia and gangrene. Early symptoms may be minimal.

SECTION 5: FIRE FIGHTING MEASURES

NFPA Flammability Classification NFPA Class-IIIB combustible material. Slightly combustible!

Flash Point Method OPEN CUP: >224°C (>435°F) (Cleveland.).

Lower Flammable Limit No data. **Upper Flammable Limit** No data.

Autoignition Temperature Not available.

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| Hazardous Combustion Products | Carbon dioxide, carbon monoxide, smoke, fumes, unburned hydrocarbons and trace oxides of sulfur and/or nitrogen. |
| Special Properties | This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point. |
| Extinguishing Media | Use dry chemical, foam, Carbon Dioxide or water fog. |
| Protection of Fire Fighters | Firefighters must use full bunker gear including NIOSH-approved positive pressure self-contained breathing apparatus to protect against potential hazardous combustion or decomposition products and oxygen deficiencies. |

SECTION 6: ACCIDENTAL RELEASE MEASURES

Take proper precautions to ensure your own health and safety before attempting spill control or clean-up. For more specific information, refer to the Emergency Overview on Page 1, Exposure Controls and Personal Protection in Section 8 and Disposal Considerations in Section 13 of this MSDS.

Do not touch damaged containers or spilled material unless wearing appropriate protective equipment. Slipping hazard; do not walk through spilled material. Stop leak if you can do so without risk. For small spills, absorb or cover with dry earth, sand, or other inert non-combustible absorbent material and place into waste containers for later disposal. Contain large spills to maximize product recovery or disposal. Prevent entry into waterways or sewers. In urban area, cleanup spill as soon as possible. In natural environments, seek cleanup advice from specialists to minimize physical habitat damage. This material will float on water. Absorbent pads and similar materials can be used. Comply with all laws and regulations.

SECTION 7: HANDLING AND STORAGE

| | |
|-----------------|---|
| Handling | Avoid water contamination and extreme temperatures to minimize product degradation. Empty containers may contain product residues that can ignite with explosive force. Do not pressurize, cut, weld, braze solder, drill, grind or expose containers to flames, sparks, heat or other potential ignition sources. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers and/or waste residues of this product. |
| Storage | Keep container closed. Do not store with strong oxidizing agents. Do not store at temperatures above 120° F or in direct sunlight for extended periods of time. Consult appropriate federal, state and local authorities before reusing, reconditioning, reclaiming, recycling or disposing of empty containers or waste residues of this product. |

SECTION 8: EXPOSURE CONTROLS AND PERSONAL PROTECTION

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|--------------------------------------|--|
| Engineering Controls | Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits (see below). An eye wash station and safety shower should be located near the work-station. |
| Personal Protective Equipment | Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to OSHA regulations. The following pictograms represent the minimum requirements for personal protective equipment. For certain operations, additional PPE may be required. |



| | |
|-----------------------|---|
| Eye Protection | Safety glasses equipped with side shields should be adequate protection under most conditions of use. Wear goggles and/or face shield if splashing or spraying is anticipated. Wear goggles and face shield if material is heated above 125°F (51°C). Have suitable eye wash water available. |
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| Hand Protection | Use gloves constructed of chemical resistant materials such as neoprene or heavy nitrile rubber if frequent or prolonged contact is expected. Use heat-protective gloves when handling product at elevated temperatures. |
| Body Protection | Use clean and impervious protective clothing (e.g., neoprene or Tyvek®) if splashing or spraying conditions are present. Protective clothing may include long-sleeve outer garment, apron, or lab coat. If significant contact occurs, remove oil-contaminated clothing as soon as possible and promptly shower. Launder contaminated before reuse or discard. Wear heat protective boots and protective clothing when handling material at elevated temperatures. |
| Respiratory Protection | Vaporization is not expected at ambient temperatures. Therefore, the need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. Protection factors vary depending upon the type of respirator used. Respirators should be used in accordance with OSHA requirements (29 CFR 1910.134). |
| General Comments | Use good personal hygiene practices. Wash hands and other exposed skin areas with plenty of mild soap and water before eating, drinking, smoking, use of toilet facilities, or leaving work. DO NOT use gasoline, kerosene, solvents or harsh abrasives as skin cleaners. Since specific exposure standards/control limits have not been established for this product, the "Oil Mist, Mineral" exposure limits shown below are suggested as minimum control guidelines. |

Occupational Exposure Guidelines

| | |
|----------------------|---|
| Substance | Applicable Workplace Exposure Levels |
| 1) Oil Mist, Mineral | ACGIH (United States). TWA: 5 mg/m ³ STEL: 10 mg/m ³ OSHA (United States). TWA: 5 mg/m ³ |

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | | | | | |
|------------------------------|---|--------------|-----------------------|---------------------------------|-----------------------|
| Physical State | Liquid. | Color | Clear to light amber. | Odor | Practically odorless |
| Specific Gravity | 0.87 (Water = 1) | pH | Not Applicable. | Vapor Density | >1 (Air = 1) |
| Boiling Point/Range | Not available. | | | Melting/Freezing Point | Not available. |
| Vapor Pressure | <0.01 kPa (<0.1 mmHg) (at 20°C) | | | Viscosity (cSt @ 40°C) | 68 |
| Solubility in Water | Very slightly soluble in hot water. Insoluble in cold water. | | | Volatile Characteristics | Negligible volatility |
| Additional Properties | Gravity, °API (ASTM D287) = 31.0 @ 60° F Density = 7.26 Lbs/gal. Viscosity (ASTM D2161) = AP 353 SUS @ 100° F | | | | |

SECTION 10: STABILITY AND REACTIVITY

| | | | |
|---|---|---------------------------------|------------------------|
| Chemical Stability | Stable. | Hazardous Polymerization | Not expected to occur. |
| Conditions to Avoid | Keep away from extreme heat, sparks, open flame, and strongly oxidizing conditions. | | |
| Materials Incompatibility | Strong oxidizers. | | |
| Hazardous Decomposition Products | No additional hazardous decomposition products were identified other than the combustion products identified in Section 5 of this MSDS. | | |

SECTION 11: TOXICOLOGICAL INFORMATION

For other health-related information, refer to the Emergency Overview on Page 1 and the Hazards Identification in Section 3 of this MSDS.

Toxicity Data

White Mineral Oil:

ORAL (LD50): Acute: >5000 mg/kg [Rat].
DERMAL (LD50): Acute: >2000 mg/kg [Rabbit].

White Mineral Oil:

Low-viscosity and High-viscosity White Mineral Oils:
ORAL (LD50), Acute: >5000 mg/kg [Rat].
DERMAL (LD50), Acute: >2000 mg/kg [Rabbit].
DRAIZE EYE, Acute: Non-irritating [Rabbit].
DRAIZE DERMAL, Acute: Non-irritating [Rabbit].
BUEHLER, Acute: Non-sensitizing [Guinea Pig].
28-Day DERMAL, Sub-Chronic: Non-irritating [Rabbit].
104-Week DERMAL, Chronic: No skin tumors at site of application [Mouse].
MUTAGENICITY:
Modified Ames Assay: Negative [Salmonella typhimurium].
in-vitro Lymphoma Assay: Negative or no toxicity [Mouse].

Lifetime mouse skin painting studies indicated that white mineral oils are not mutagenic or carcinogenic. Mineral oil mists derived from highly refined oils are reported to have low acute and sub-acute toxicities in animals. Effects from single and short-term repeated exposures to high concentrations of mineral oil mists well above applicable workplace exposure levels include lung inflammatory reaction, lipoid granuloma formation and lipoid pneumonia. In acute and sub-acute studies involving exposures to lower concentrations of mineral oil mists at or near current work place exposure levels produced no significant toxicological effects. In long term studies (up to two years) no carcinogenic effects have been reported in any animal species tested.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Analysis for ecological effects has not been conducted on this product. However, if spilled, this product and any contaminated soil or water may be harmful to human, animal, and aquatic life. Also, the coating action associated with petroleum and petroleum products can be harmful or fatal to aquatic life and waterfowl.

Environmental Fate

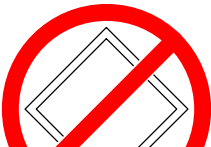
An environmental fate analysis has not been conducted on this specific product. Plants and animals may experience harmful or fatal effects when coated with petroleum-based products. Petroleum-based (mineral) lube oils will normally float on water. In stagnant or slow-flowing waterways, an oil layer can cover a large surface area. As a result, this oil layer might limit or eliminate natural atmospheric oxygen transport into the water. With time, if not removed, oxygen depletion in the waterway might be enough to cause a fish kill or create an anaerobic environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Hazard characteristic and regulatory waste stream classification can change with product use. Accordingly, it is the responsibility of the user to determine the proper storage, transportation, treatment and/or disposal methodologies for spent materials and residues at the time of disposition.

Conditions of use may cause this material to become a "hazardous waste", as defined by federal or state regulations. It is the responsibility of the user to determine if the material is a RCRA "hazardous waste" at the time of disposal. Transportation, treatment, storage and disposal of waste material must be conducted in accordance with RCRA regulations (see 40 CFR 260 through 40 CFR 271). State and/or local regulations may be more restrictive. Contact the RCRA/Superfund Hotline at (800) 424-9346 or your regional US EPA office for guidance concerning case specific disposal issues.

SECTION 14: TRANSPORT INFORMATION

| | | | |
|-----------------------------|---|-------------------------------------|--|
| DOT Status | Not a U.S. Department of Transportation regulated material. | | |
| Proper Shipping Name | Not regulated. | | |
| Hazard Class | Not regulated. | Packing Group(s) | Not applicable. |
| | | UN/NA ID | Not regulated. |
| Reportable Quantity | A Reportable Quantity (RQ) has not been established for this material. | | |
| Placards |  | Emergency Response Guide No. | Not applicable. |
| | | HAZMAT STCC No. | Not assigned. |
| | | MARPOL III Status | Not a DOT "Marine Pollutant" per 49 CFR 171.8. |

SECTION 15: REGULATORY INFORMATION

| | |
|---------------------------------------|---|
| TSCA Inventory | This product and/or its components are listed on the Toxic Substances Control Act (TSCA) inventory. |
| SARA 302/304 | The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to Subparts 302 and 304 to submit emergency planning and notification information based on Threshold Planning Quantities (TPQs) and Reportable Quantities (RQs) for "Extremely Hazardous Substances" listed in 40 CFR 302.4 and 40 CFR 355. No components were identified. |
| SARA 311/312 | The Superfund Amendments and Reauthorization Act of 1986 (SARA) Title III requires facilities subject to this subpart to submit aggregate information on chemicals by "Hazard Category" as defined in 40 CFR 370.2. This material would be classified under the following hazard categories: No SARA 311/312 hazard categories identified. |
| SARA 313 | This product contains the following components in concentrations above de minimis levels that are listed as toxic chemicals in 40 CFR Part 372 pursuant to the requirements of Section 313 of SARA: No components were identified. |
| CERCLA | The Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) requires notification of the National Response Center concerning release of quantities of "hazardous substances" equal to or greater than the reportable quantities (RQ's) listed in 40 CFR 302.4. As defined by CERCLA, the term "hazardous substance" does not include petroleum, including crude oil or any fraction thereof which is not otherwise specifically designated in 40 CFR 302.4. Chemical substances present in this product or refinery stream that may be subject to this statute are: None identified. |
| CWA | This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802. |
| California Proposition 65 | This material may contain the following components which are known to the State of California to cause cancer, birth defects or other reproductive harm, and may be subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5): None identified. |
| New Jersey Right-to-Know Label | Petroleum Oil |
| Additional Regulatory Remarks | No additional regulatory remarks. |

SECTION 16: OTHER INFORMATION

Refer to the top of Page 1 for the HMIS and NFPA Hazard Ratings for this product.

REVISION INFORMATION

Version Number 1.00
Revision Date 10/26/2001
Print Date Printed on 10/26/2001.

ABBREVIATIONS

AP = Approximately Established EQ = Equal > = Greater Than < = Less Than NA = Not Applicable ND = No Data NE = Not

ACGIH = American Conference of Governmental Industrial Hygienists AIHA = American Industrial Hygiene Association
IARC = International Agency for Research on Cancer NTP = National Toxicology Program
NIOSH = National Institute of Occupational Safety and Health OSHA = Occupational Safety and Health Administration
NPCA = National Paint and Coating Manufacturers Association HMIS = Hazardous Materials Information System
NFPA = National Fire Protection Association EPA = Environmental Protection Agency

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