



CITGO HYTHERM® OIL 46

Date 12/04

- DESCRIPTION:** CITGO Hytherm Oil 46 is a premium quality heat transfer oil formulated with selected high VI paraffinic base stocks and a special high temperature detergent/dispersant additive package.
- QUALITIES:** CITGO Hytherm Oil 46 provides high specific heat and good thermal conductivity at all temperatures for highly efficient heat transfer, and contains a special additive package to keep the heat transfer system clean and operating at peak performance.
- CITGO Hytherm Oil 46 contains rust and oxidation inhibitors which reduce downtime and maintenance costs.
- APPLICATIONS:** CITGO Hytherm Oil 46 was developed to meet the exacting requirements of both open and closed heat transfer systems, at temperatures up to 600°F.

CITGO HYTHERM OIL 46 PHYSICAL DATA

Temp., °F	Specific Gravity	Specific Heat BTU/lb/°F	Thermal Conductivity BTU/hr/ft ² /°F	Viscosity cSt
60	0.871	0.442	0.0790	175
100	0.857	0.463	0.0770	51
200	0.824	0.517	0.0738	8.0
300	0.792	0.570	0.0715	2.9
400	0.761	0.624	0.0697	1.6
500	0.731	0.678	0.0675	1.0
600	0.697	0.732	0.0647	0.8

TYPICAL PROPERTIES:

CITGO HYTHERM OIL 46

ISO VIS Grade (SAE Grade)	46
Material Code	637130001
Gravity, ASTM D 4052, °API	31.0
Density, lb/gal at 60°F	7.25
Flash Point, ASTM D 92, °F	420
Viscosity, ASTM D 445, cSt, at 40°C	46
cSt, at 100°F	7.0
Viscosity Index, ASTM D 2270	95
Pour Point, ASTM D 97, °F	10
Color, ASTM D 1500	1.0
Acid No., ASTM D 974	<0.01
Volume Factor, % per °F	0.033
Distillation, °F, ASTM D 2887, IBP, °F	650
5%	734
10%	771
50%	858
95%	944